80-14.

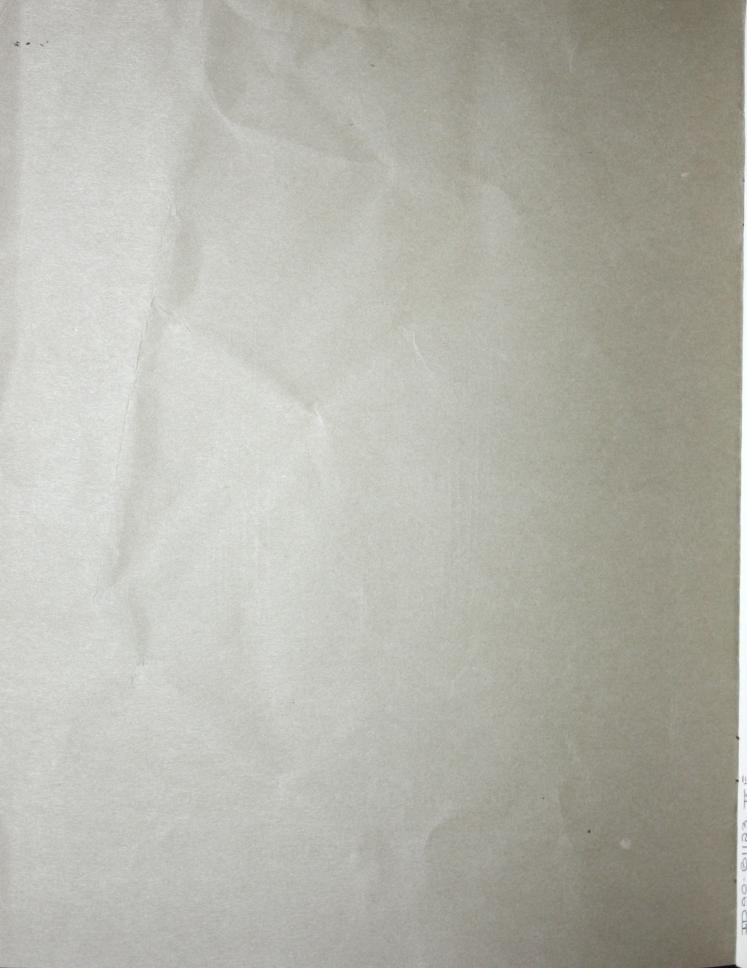
AUG 24 196

# The COVERT SYSTEM



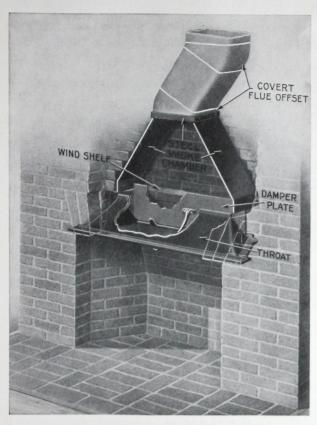
Fireplace and Flue Construction

Edition of 1923



# TD90-01133 TCF

# The Covert System of Fireplace and Flue Construction



The success of a fireplace depends largely on the elimination of friction to the rising smoke.

In fireplace construction there are three vital parts—the Throat, the Smoke-chamber, and the Flue. If these are constructed properly the fireplace will function satisfactorily unless, of course, an untoward outside condition, such as high buildings in the immediate vicinity, prevents.

Covert fittings, which are the products of long experience and study, are especially designed to take care of these three important factors in fireplace construction. Used in combination, they insure success and, as no such combination has been offered before to carry the construction of the fireplace to the top of the chimney, we term it our "system".

# Throat and Damper

Our combined Throat and Damper is made in three different forms designed to meet different conditions. These are the "Old Style," "Improved" and the "Rotary," and they are shown in detail on other pages of this book and offer the architect a choice.

### Smoke-Chamber

Our Steel Smoke-chamber setting above the Damper and forming the connection between Damper and flue, takes the shaping of this vital part of the construction out of the mason's hands and eliminates one very great danger point in fireplace construction.

### Flue Offsets

These flue fittings are new and they solve that very troublesome problem of how to bend or offset terra cotta flues in a clean and workmanlike manner. The practice has been to make a necessarily rough and crude miter by chipping two pieces of terra cotta flue lining to the desired angle and bringing them together with a mortar joint; this is costly in masons' time and very unsatisfactory. Our flue bends make a perfect job and save money in masons' time. The fittings are cast in a fire-proof cement material having a high resistance to heat, and are made in sizes to match the terra cotta flue linings of rectangular form.

# Hints on Fireplace Construction

NEVER since Colonial days has the wood-burning fireplace been so popular as it is today. It has again come into its proper place in our home life—and has come to stay. We say this with confidence and with sincerity, because there is nothing that can give that feeling of comfort and cheer which is given by a few sticks or logs blazing on the hearth. The hearth-fire more than anything else creates that atmosphere of warmth and cheer which makes the distinction between a house and a home.

As a ventilator and purifier the fireplace has no equal, constantly withdrawing the air in the room and introducing a fresh supply.

If you are to have a fireplace, have a good honest one designed and constructed for burning wood; and have it so designed and constructed that the smoke will go up the flue—and not into the room. This is not difficult if the hints and suggestions given in the text and cuts shown in this booklet are followed.

### Throat

The throat of the fireplace should be formed by sloping the back of the fireplace towards the front; the actual throat opening should be several inches above the level of the arch. Our iron throats give this formation, as the actual throat opening is at the top of the valve plate. This form of construction secures the wind-shelf or ledge back of the throat, which is important in checking down-drafts.

### Smoke-Chamber

Above the throat of the fireplace the sides of the chamber thus formed should narrow gradually to the point where the flue proper begins. This is a very important part of the construction, for if this chamber is not properly formed and made smooth the flow of smoke and gases into the flue is retarded. In order to secure a smooth and properly shaped smoke-chamber we make a steel form which insures proper shape and absolutely smooth sides, eliminating friction to a large extent and increasing the power of the flue at least 20 per cent.

### Flue

The flue should be proportioned to the size of the fireplace opening, and the proper dimensions of flues are given in the tables on the following pages. These are based upon fireplaces having ordinary height, but where extra high fireplaces are designed, flues should be enlarged in proportion. In estimating the size of the flue, it is safe to figure that the area of the cross section of the flue should be in the neighborhood of one-tenth the area of the fireplace opening; but where our smoke-chambers are used, the proportion can be somewhat less, but never less than one-fifteenth.

Where large flues are used, it is advisable to protect them by a stone slab set upon corner piers, or by a brick arch, in order to exclude water during heavy rain storms.

## Flue Fittings

Our new flue offsets (described and illustrated on pages 8 and 9) are an important improvement in flue construction and should always be used where flue offsetting is necessary.

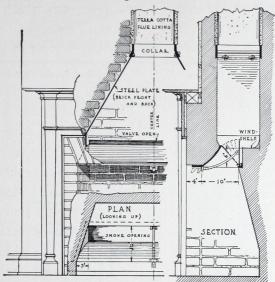
# Covert Improved Throat and Damper

## Advantages

CIMPLICITY of construction and operation. There are but three parts: the cast-iron frame or throat piece, the valve plate, and the operating rachet, and these are accessible at all times. No worm gear to become rusted in, break or get out of order.

Valve plate may be removed at any time by

withdrawing a cotter pin.



Details of construction of fireplace 20" deep with Covert Series E Improved Damper and Steel Smoke-chamber

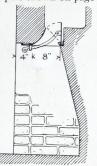
The frame is strong and acts as a lintel to support the arch.

Unnecessary for the mason to fuss with operat-

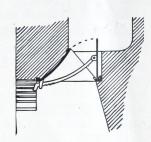
ing parts when setting.



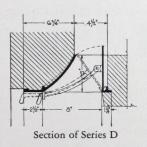
Series D is 8 inches deep (inside measure) and is for fireplaces 18 inches deep or under. Series E is 10 inches deep (inside measure) and is for fireplaces 20 inches deep or under. For fireplaces deeper than 20 inches we recommend our deeper "Old Style" Dampers shown on page four.

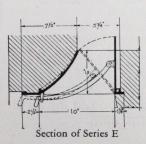


Series D (8" Damper) built into Fireplace 18" deep



Drawing showing Damper with front flange omitted for use in fireplace having curved arch. These are made to order without extra charge.





					Improved	l Thi	oat and D	ampe	r		Ste	Steel Smoke Chamber		
	Damper Number	Front width of Fireplace, inches	Th	roat	ening of not in- flange, hes	Shipping weight, lbs.	Proper flue lining Exterior dimensions Inches	Equivalent round flue Inside diam., inches*	Code Word of Damper	Price of Damper	Shipping weight, lbs,	Code Word of Smoke Chamber	Price of Smoke Chamber	
	424	24	24	18	8	23	8½x8½	8	Dotard	\$5.50	12	Force	\$4.75	
D	430 432	30 32	30 32	24 26	8	31	$8\frac{1}{2}x13$	10	Dingle	6.00	15	Freak )		
	436	36	36	30	8	32 34	$8\frac{1}{2}x13$ $8\frac{1}{2}x13$	10	Deacon Deak	6.50 7.25	20 25	Face Frond	5.50	
SERIES	442	42	42	36	8	38	13 x13	12	Drake	9.00	30	Fold	5.75	
SE	448	48	48	42	8	47	13 x13	12	Dram	10.50	35	Friend	6.00	
	454	54	54	48	8	54	13 x18	15	Drone	11.50	50	Fleece	6.50	
	460	60	60	54	8	60	13 x18	15	Desert	12.50	60	Field	7.00	
	524	24	24	18	10	33	$8\frac{1}{2}x8\frac{1}{2}$	8	Intro	\$7.00	12	Force	\$4.75	
r=1	530	30	30	24	10	38	8½x13	10	Impart	8.10	15	Freak )		
SE	532	32	32	26	10	40	$8\frac{1}{2}x13$	10	Impel	8.30	20	Face }	5.50	
IE	536	36	36	30	10	43	$8\frac{1}{2}x13$	10	Inert	9.00	25	Frond)		
SERIES	542 548	42	42	36	10	50	13 x13	12	Infer	10.50	30	Fold	5.75	
6)	554	48 54	48 54	42 48	10	54	13 x13	12	Impost	11.30	35	Friend	6.00	
	560	60	60	54	10 10	72 74	13 x18	15	Incur	13.50	50	Fleece	6.50	
	700	00	00	14	10	/4	13 x18	15	Impale	15.00	60	Field	7.00	

\*When round flues are used in connection with the steel Smoke Chamber, the fitting called "Converter" (see p. 8) should be used to convert the rectangular opening of the Chamber to its equivalent round shape. IMPORTANT.—When ordering steel Smoke Chamber for oblong (8½ x13 or 13 x18") flues, state whether the greater dimension of the flue is parallel with, or at right angles to, the chimney breast.

Covert Old Style Throat and Damper

Poker Operated

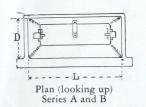
THIS Old Style Covert Dome Damper is preferred by some architects and builders on account of its high dome, heavy construction, and because it has stood the test of years of successful use.

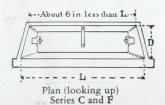
The Old-Style Damper has a valve swiveled in the center and is operated with a poker by means of a handle fixed to the valve plate. The valve may be fixed in three positions, namely, full open, half

open and closed, except Series F which has only the full open or closed position.

It is made in four different series having different cross sections making it adaptable to almost any condition that may arise in fireplace construction.

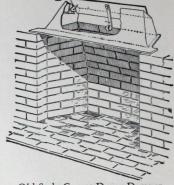
The Series B is the deep-





est damper and is made up to seven feet long.

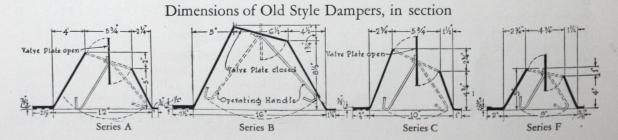
The Steel Smoke Chamber is used with the Old Style Damper the same as with the Improved.



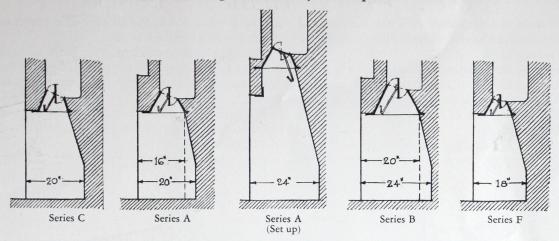
Old Style Covert Dome Damper

	Old Style Throat and Damper								Stee	l Smoke C	hamber
Damper Number	Width of Fireplace	Code Word of Damper	Length L-inches	Depth D-inches	Weight, lbs.	Proper Flue Lining  Exterior Dimensions, inches	Equivalent Round Flue, Inside Diameter, inches	Price of Damper	Shipping Weight, pounds	Code Word of Smoke Chamber	Price of Smoke Chamber
224 230 232 232 236 236 242 248 254 260 272	2'0" 2'6" 2'8" 3'0" 3'6" 4'0" 4'6" 5'0" 6'0"	Alien Abet Altar Agent Anvil Agate Apex Auger Amend	24 30 32 36 42 48 54 60 72	12 12 12 12 12 12 12 12 12 12	26 36 40 46 56 66 80 97 110	8½x8½ 8½x13 8½x13 8½x13 13 x13 13 x13 13 x13 13 x18 13 x18 13 x18	8 10 10 10 12 12 15 15 20	\$7.30 8.50 9.25 10.50 12.75 15.00 17.00 20.35 23.00	12 15 20 25 30 35 50 60 75	Force Freak Face Frond Fold Friend Fleece Field Facile	\$4.75 5.50 5.75 6.00 6.50 7.00 8.00
Series B 36½21½21½21 48½½21 560½21 72½½21 84½2 84½2	3'0" 3'6" 4'0" 4'6" 5'0" 6'0" 7'0"	Bark Brake Blank Band Bold Bind Brand	36 42 48 54 60 72 84	16 16 16 16 16 16	85 93 105 120 130 176 210	8½x13 13 x13 13 x13 13 x18 13 x18 13 x18 18 x18 18 x24	10 12 12 15 15 20 22	18.00 20.00 22.00 24.00 26.00 34.00 38.00	25 30 35 50 60 75	Face Fold Friend Fleece Field Facile	5.50 5.75 6.00 6.50 7.00 8.00
Series C Splayed Ends 48 89 89 89 89 89 89 89 89 89 89 89 89 89	2'6" 3'0" 3'6" 4'0"	Claim Cloth Cadet Clump	30 36 42 48	10 10 10 10	36 46 56 66	$8\frac{1}{2}$ x13 $8\frac{1}{2}$ x13 13 x13 13 x13	10 10 12 12	8.50 10.50 12.75 15.00	15 25 30 35	Freak   Face   Fold Friend	5.50 5.75 6.00
Series E Splayed Ends 730 736 742 748	2'0" 2'6" 2'8" 3'0" 3'6" 4'0"	Filter Ford Foamer Feast Finder Faster	24 30 32 36 42 48	9 9 9 9 9	25 30 32 35 40 43	8½x8½ 8½x13 8½x13 8½x13 13 x13 13 x13	8 10 10 10 12 12	6.10 7.30 7.60 8.50 9.75 10.75	12 15 20 25 30 35	Force Freak Face Frond Fold Friend	4.75 5.50 5.75 6.00

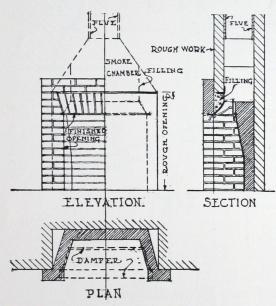
Table of Dimensions and Price of Covert Old Style Throat, Damper and Steel Smoke Chamber



### Sections showing how Old Style Dampers are used

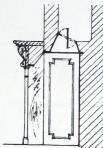


# Suggestions for Meeting Various Conditions



## Fireplaces Built After Rough Construction Is Done

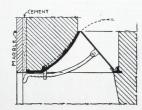
Build the rough opening with square jambs, allowing space for the finished lining. Omit the damper in rough construction and keep rough arch about eight inches higher than finished opening. When the finished facing and lining are built, rest the damper on the finished jambs. Steel Smoke Chamber can not be used in this case and smoke chamber must be carefully formed in the rough construction. If straight back is desired, use deeper old style damper.

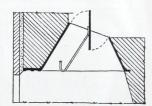


### Low French Mantels

These present rather difficult problems. The best treatment is to set the damper as far forward as possible in the rough work, and raised a few inches above the finished opening to avoid a broad level soffit.

This suggestion applies to any mantel having considerable projection beyond the line of the chimney breast.





# Fireplaces with Marble or Other Thin Facings

Our suggestion is to build the damper into the rough brick work, setting the front flange flush with the face of the brick work.

If the Improved Damper is used, it must be set so that the bottom of the damper is level with the finished lintel, in order to allow the ratchet to operate.

If the Old Style Damper is used, it can be set one-half inch higher than finished opening.

# Covert Rotary Face-Operating Throat and Damper

TO meet the preference of some builders and architects we have designed this face-operating

rotary damper.

Avoiding the usual worm and gear, which become clogged by soot and are subject to rust and breakage, we have a simple crank movement by which a quarter turn of the lever handle opens or closes the damper.

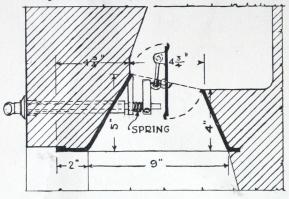
All parts are in sight from below, easily con-

nected or taken down, and all connecting parts are of brass which does not rust.

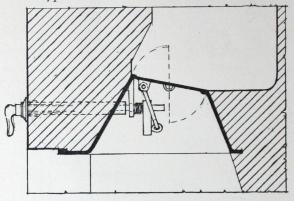
The lever handle and circular flange showing on the face of the fireplace are of polished bronze. With each damper we send full instructions for setting.

We believe this damper in simplicity, strength and efficiency to be superior to any other damper

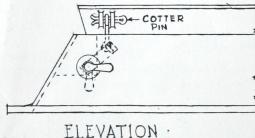
of its type.



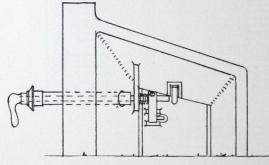
SECTION SHOWING PLATE OPEN .



- SECTION · SHOWING · PLATE · CLOSED ·



DAMPER OPEN



- PLAN · LOOKING · VP

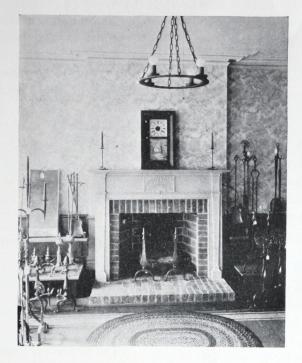
Table of Dimensions and Price of Covert Rotary Throat, Damper and Steel Smoke Chamber

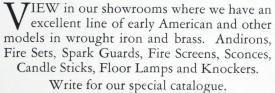
*	COVERT "ROTARY" THROAT AND DAMPER								STEEL SMOKE CHAMBER			
Damper Number	Front Width of Fireplace Inches	Base Opnot inc	pening of cluding I Inches	f Throat Flanges	Shipping Weight Pounds	Proper Flue Lining— Exterior Dimensions Inches	Equivalent Round Flue— Inside Diameter Inches	Code Word of Damper	Price Damper	Shipping Weight Pounds	Code Word of Smoke Chamber	Price of Smoke Chamber
Dan	Fro of I	Front	Rear	Depth	Ship We Pou	Pro Lini Diric Lini	Rou Rou In Dia	Cod	ljo	Ship We Pou	Cod	Pric Sr CI
624	24	24	18	10	25	8½ x 8½	8	Rhino	\$7.20	12	Force	\$4.75
630	30	30	24	10	30	8½ x 13	10	Rebus	8.40	15	Freak )	
632	32	32	26	10	32	$8\frac{1}{9} \times 13$	10	Reign	8.70	20	Face }	5.50
636	36	36	30	10	35	8½ x 13	10	Realm	9.60	25	Frond	
642	42	42	36	10	40	13 x 13	12	Realty	10.85	30	Fold	5.75
648	48	48	42	10	43	13 x 13	12	Rescue	11.85	35	Friend	6.00

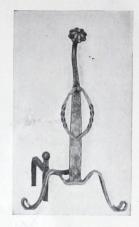
# Fireplace Fittings of Iron and Brass



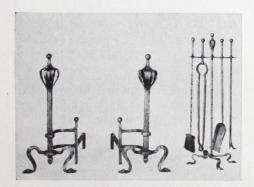




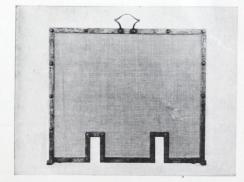


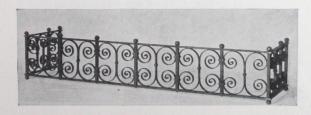


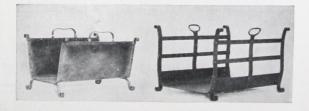










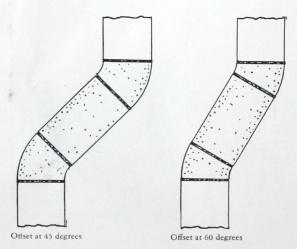


# Covert Flue Offsets and Other Flue Fittings

THE flue offset or bend, which is our latest contribution to successful fireplace and flue construction, takes care of that troublesome problem—how to bend or offset terra cotta flues in a clean and workmanlike manner. It should be welcomed alike by architects and builders for it saves the cutting and chipping of the flue lining in an attempt to make a crude miter, and actually saves money by saving the masons valuable time. Furthermore it makes a good job possible, which, without it, cannot be obtained.

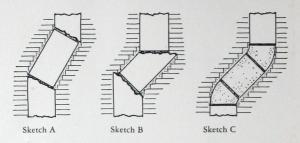
Heretofore when a flue offset was required the mason would chip off the brittle terra-cotta, using up much valuable time in the process, and producing a result similar to that shown in the illustrations opposite. Often he will spoil a length of pipe in attempting this, the value of which must be added to the cost of the time lost. By using our fittings a perfect job is secured without any loss of time.

The offsets are made for the four sizes of terra cotta flue commonly used, namely:  $8\frac{1}{2}$ "x13", 13" x13", 13"x18" and 18"x18". We supply them to offset at either 45° or 60°.



Sketch showing offsets made with 45 degree and 60 degree offset fittings

Our fillers or spacing pieces also save the cutting down of a terra cotta flue lining to secure the required distance of the offset. The converter is useful when round flues are specified, as this fitting sets upon the top of the smoke chamber and converts the rectangular opening to its equivalent round shape. These are made for 10", 12" and 15" round.



Sketches A and B show flue offsets as made by the mason chipping the terra cotta flue in the usual manner—costly in time wasted and a poor, unsatisfactory job. Sketch C shows a clean cut job possible by the use of "offsets," the result being a clean frictionless passageway.

The reverser is useful when it is necessary to reverse the axis of an oblong flue.

These flue fittings are moulded of a mixture of Portland cement and asbestos and are crated when shipped by rail. The walls of the fittings are 11/8" thick.

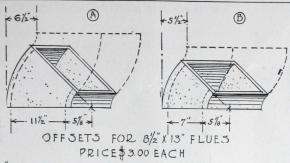
# Specifications

A very simple specification would suffice to cover these offset fittings and we suggest the following:

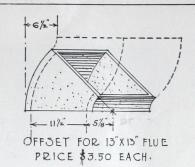
"All offsets in flues shall be made with the Covert cement flue offsets and fillers, as made by The H. W. Covert Company, 137 East 46th Street, New York City. These fittings shall be ordered in ample time to get them on the job before the flue construction is begun."

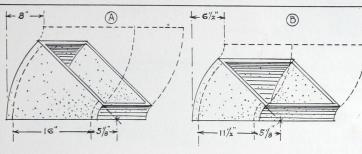
In ordering offsets for oblong flues state whether the A or B offset is required.

# DETAILS OF COVERT FLUE OFFSETS AND OTHER FITTINGS INSIDE DIMENSIONS MATCH STANDARD T.C. FLUE LINING

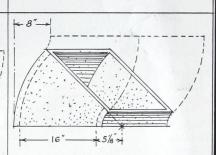


NOTE: A FOR FLUED WITH WIDE SURFACE PARALLEL WITH BREAST.
"B" FOR FLUED WITH NARROW SURFACE PARALLEL WITH BREAST.

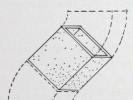




OFFSETS FOR 13"X18" FLUES SEE NOTE ABOVE. PRICE \$4.25 EACH



OFFSET FOR 18"X 18" FLUE PRICE \$5.00 EACH.



FILLER ADDS 17".

FILLER (SAVES CUTTING T.C. FLUE LININGS)

SIZE	LENGTH						
FLUE	5"	10/2"	16"				
8/2 × 13"	1.50	1.75	2.00				
13" X 13"	2.00	2.50	3.00				
13"x 18"	250	3.00	3.50				
18"X 18"	3.00	3.50	4.50				

SPECIAL LENGTHS UNDER 16"
MADE TO ORDER



REVERSER

USED FOR REVERSING

THE AXIS OF 8/2" X 13"

OR 13" X 18" FLUES.



CONVERTER
TO START ROUND
FLUES ON. SETS ON
TOP OF SMOKE CHAMBER
AND CONVERTS RECTANGLE
TO 10, 12" OR 15" ROUND.

OFFSET CAN BE SLIGHTLY CHANGED BY
HUMORING THE MORTAR JOINTS. TOTAL OFFSET PRICES FOR THESE FITTINGS ON APPLICATION.

HUMORING THE MORTAR JOINTS. TOTAL OFFSET

EFFECTED BY USING A PAIR OF THE FITTINGS

IS GIVEN IN FIGURES ABOVE

AT 45 ANGLE A 5" FILLER ADDS 4" TO THE

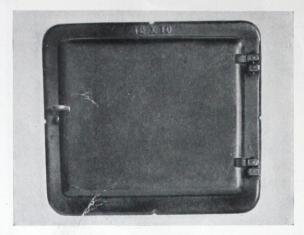
OFFSET, 10/2" FILLER ADDS 8"AND 16" FILLER

ADDS 12". A LENGTH OF T.C LINING USED AS

IN ORDERING FOR ODLONG FLUED STATE WHETHER THE A OR B FITTING IS REQUIRED. FITTINGS OF 30° CAN BE FURNISHED IF IT IS DESIRED TO OFFSET THE FLUE AT A 60° ANGLE. THESE FITTINGS SAVE THE COST OF T.C. FLUE LININGS SPOILED, PLUS MASON'S TIME CUTTING AND CHIPPING WHEN OFFSETS ARE MADE IN THE ORDINARY CRUDE WAY.

# Other Covert Specialties

### Cast-Iron Clean-Out Doors with Anchors



THESE doors have frames  $1\frac{3}{4}$  wide with flanges 1" deep.

Price quoted includes iron anchors in all cases.

Special prices will be quoted on sizes other than those listed below, if desired.

NOTE.—The two larger sizes of the doors listed above are made with very heavy frames, brass hinge pins and drop latches.

# Table showing sizes and prices of doors

Width of Opening	Height of Opening	Brick Opening inches	Code	Price
8" 12" 12" 16" 16" 20" s 20" s 24" s 21"	8" 10" 12" 12" 16" 16" 21" 24"	8\frac{1}{4}\times 8\frac{1}{2}\times 10\frac{1}{2}\\ 12\frac{1}{4}\times 10\frac{1}{2}\\ 12\frac{1}{4}\times 12\frac{1}{2}\\ 16\frac{2}{4}\times 18\\ 20\frac{2}{4}\times 17\frac{3}{4}\\ 20\frac{2}{4}\times 23\\ 20\frac{2}{4}\times 25\\ 22\times 25\\ 22\times 33\\	Deck Deer Disc Deep Dame Dial Dole Dark Dean	\$1.60 2.00 2.75 3.50 5.00 6.00 8.50 14.00 16.00

### Flush Hearth Dump

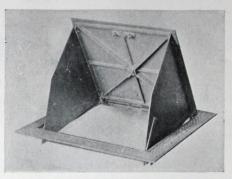


The Covert Flush Hearth Dump has a substantial frame, with flanges about one inch deep in which is hung a tight-fitting flush cover plate, overweighted on one side so that it will not dump unless pushed down with a poker.

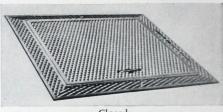
Table of Hearth Openings and Prices

Hearth Dump Number	Hearth Opening	Code	Price
No. 20	6"x 9"	Delta	\$ .80
No. 30	6"x15"	Dream	1.50

### Covert Safety Coal Hole Frame and Cover



Open



Closed

Designed in accordance with the requirements of Bureau of Highways, New York City.

A heavy cast-iron frame and cover. Steel sheets protect the sides of the opening when open. Flush non-slip cover and frame, and lifting ring. Pivoted support holds the cover open when in use. An eye on the under side of cover to secure a chain for fastenings. Four bolts anchor frame into concrete. Size of opening 20"x20". Price \$22.00. With extra heavy cover, \$24.00.

# Covert Round Flush Coal Hole Frame and Cover



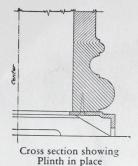
A heavy cast-iron frame and cover, ribbed on the under side. An eye to secure chain. 16" opening, \$7.00, 20" opening, \$9.50, 24" opening, \$14.00.

### Iron Plinths for Porch Columns

WOOD columns due to warping of the floor boards and opening of the joints soon decay at the base, allowing water to enter and keep the base damp. This can be averted by using our Iron Plinths which allow the water to run off the floor without wetting base of the

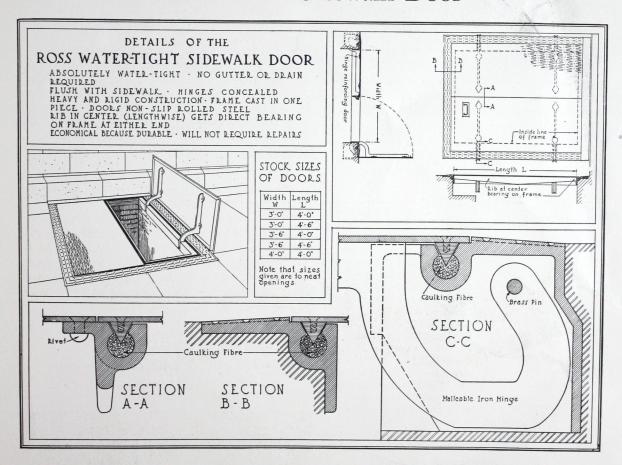
column, and also provide thorough ventilation of the inside column. They should be specified tor all good work.

The life of the column will be increased tenfold by the use of the plinths. Provision is made for securing column to plinth and plinth to floor, by screws. The plinth is screwed to the wood base of the column before the column is set up.



INCHES	PRICES
$8 \times 8 \times 1\frac{7}{8} \dots$	\$1.75
$9 \times 9 \times 1\frac{7}{8} \dots$	1.95
10 x 10 x 2	2.10
$11 \times 11 \times 2\frac{1}{8} \dots$	2.75
12 x 12 x 2 <sup>1</sup> <sub>8</sub>	3.50
13 x 13 x 2½	3.80
$14 \times 14 \times 2_{4}^{1} \dots$	4.00
15 x 15 x 2 <sup>1</sup> / <sub>4</sub>	4.50
$16 \times 16 \times 2\frac{1}{2}$	5.00
$17 \times 17 \times 2\frac{1}{2}$	5.50
$18 \times 18 \times 2^{\frac{5}{2}}$	6.00
$20 \times 20 \times 2\frac{3}{4} \dots$	8.00
22 x 22 x 3	11.00
$24 \times 24 \times 3\frac{1}{8}$	12.00

# Ross-Covert Sidewalk Door

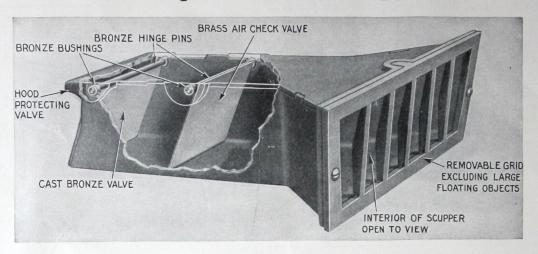


The Ross-Covert door is water-tight, requiring no gutters or drains. Sets flush with the sidewalk, with hinges concealed. The frame is cast in one piece of best gray iron, the top flange made with a slight pitch and grooved to carry off water. Pockets for the hinges are cast in the frame. The doors are of rolled steel, non-slip surface, stiffly reinforced by the heavy malleable iron hinge straps,

and through the center by a heavy cast iron bar bearing directly on the frame at either end.

We have prepared a special Architectural leaflet giving a full report of an investigating committee of Architects and Engineers and including full description of details of construction, specifications and prices. We shall be glad to send this report on request.

# Wind-proof Hooded Scupper



SCUPPERS are placed in the exterior walls of factories, mills, warehouses, loft buildings providing a quick escape for water through sprinkler heads or fire hose, averting water damage to merchandise stored on floors below. Our Hooded Wind-proof Scupper is simple in design, efficient in operation and dependable at all times. One of its important features is that its outer valve is cast bronze and inner air check valve of brass, both

hung on brass hinge pins and set in brass bushings. This provides absolute assurance that the valves will not become inoperative through rust or other corrosion. Architects should be sure to specify bronze valves.

We have a special Architectural leaflet on Scuppers, giving complete engineering details and Underwriters regulations which we shall be glad to send on request.

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# The H. W. Covert Company

Specialties for the Fireplace

137 East 46th Street

New York

TWELVE



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NEW YORK